A New Energy Management System of Directly-Driven Electric Vehicle with Electronic Gearshift and Regenerative Braking

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### Objective

A new energy management system with electronic gearshift and regenerative braking

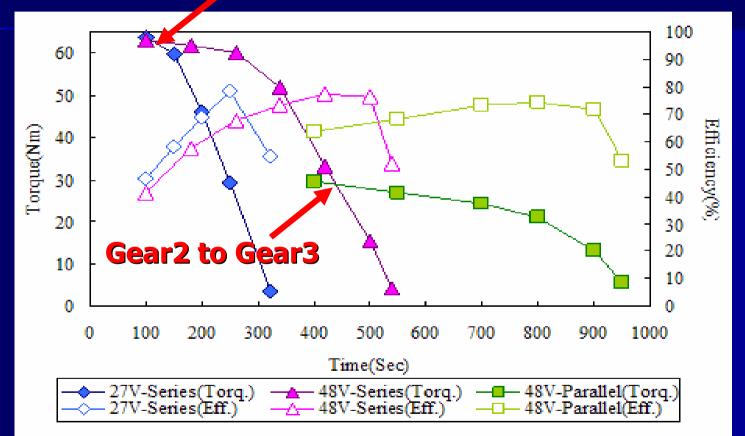
To improve the efficiency and driving range of electric vehicles.

#### Wheel Motor on Electric Motorcycle



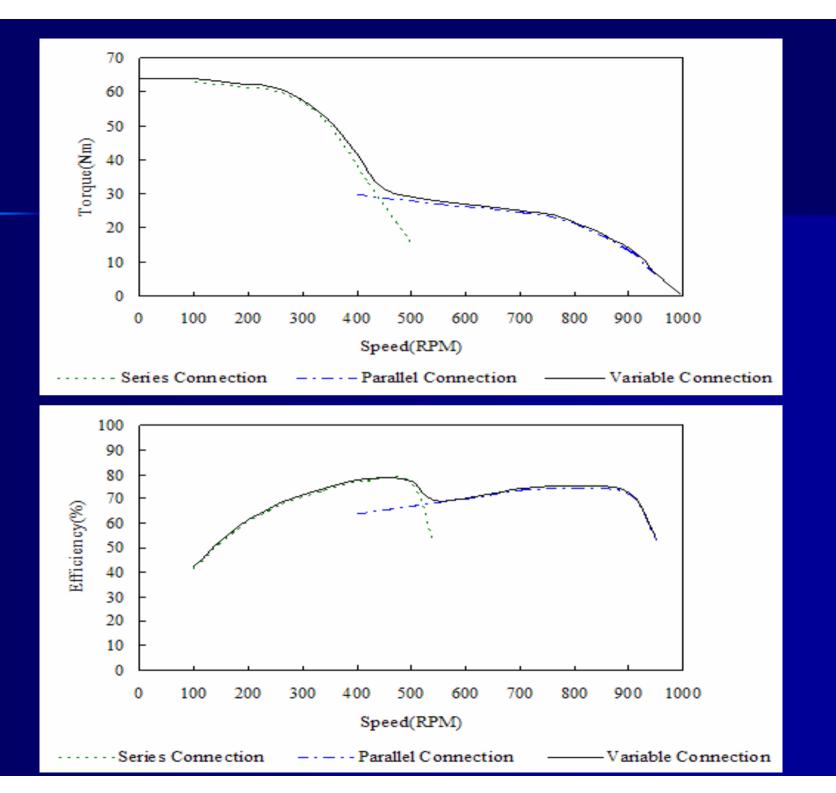
## **Gearshift points?**

**Gear1 to Gear2** 

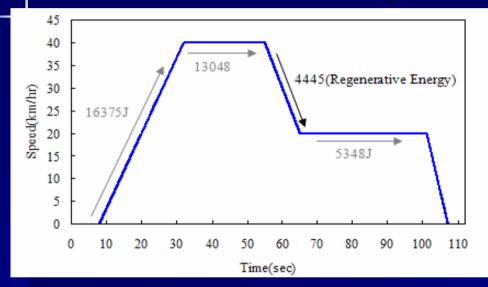


| Torque Mode                                 | Shift Point    |
|---|----------------|
| $1^{st}$ Gear $\rightarrow 2^{nd}$ Gear     | 120 <i>RPM</i> |
| 2 <sup>nd</sup> Gear → 3 <sup>rd</sup> Gear | 450 <i>RPM</i> |

| Efficiency Mode                         | Shift Point    |
|---|----------------|
| $1^{st}$ Gear $\rightarrow 2^{nd}$ Gear | 280 <i>RPM</i> |
| $1^{st}$ Gear $\rightarrow 2^{nd}$ Gear | 510 <i>RPM</i> |



#### ECE47: restorable energy during regenerative braking (simulation)



600 22 20 500 18 16 400 14 Current(A) 10 (A) P ower(W) 300 10 8 200 6 4 100 2 0 10 0 2 3 Q Time(sec) Aero-Dynamic Resistance Rolling Resistance Ohmic Resistance Regenerative Power Regenerative Current

Energy used per cycle : 34771J Restorable energy : 4445J

(12.8%)

Kinetic energy : 8796J Rolling friction loss : 1552J Aerodynamic loss : 1686J Restorable energy : 4445J



#### Parameters for performance test

| Test standard           | ECE47(CNS3105)                               |  |
|-------------------------|--|--|
| Ambient temperature     | <b>28.8</b> ℃                                |  |
| Relative humidity       | 79%  |  |
| Gross weight of vehicle | 124 <i>kg</i>                                |  |
| Weight of driver        | 66 <i>kg</i>                                 |  |
| Motor type              | Directly-driven dc brushless motor           |  |
| Drive                   | Independent phase H-bridge                   |  |
| Motor power             | 1.85 <i>kW@340rpm</i>                        |  |
| Power source            | 48V26AH lead acid battery                    |  |
|                         | 27 V170 Fultracapacitor                      |  |
| Gearshift               | <b>3 electronic gears for acceleration</b> , |  |
|                         | 1 for regenerative braking                   |  |
| Brake system            | Electronic and mechanical                    |  |

# Propulsion control and energy management system



#### **Power source**

Batteries (4x12V, 26*Ah*)

- High energy density (Wh/kg)
- Cruising phase

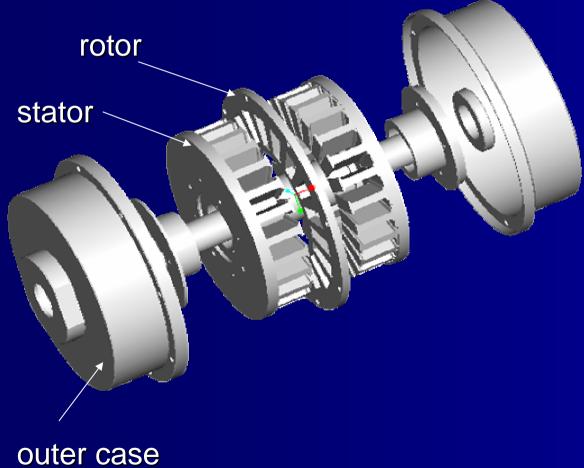


Ultracapacitors (10x2.7V, 360A)

- High power density (W/kg)
- Start, acceleration phase
- Regenerative braking



## **Wheel Motor Configuration**



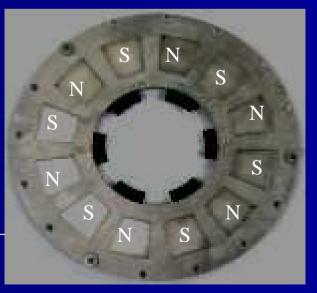
**Features** 4 phases 64 Nm (max.) 950 rpm (max.) 1.85 KW@340rpm Weight 15kg

#### **Stator and Rotor**

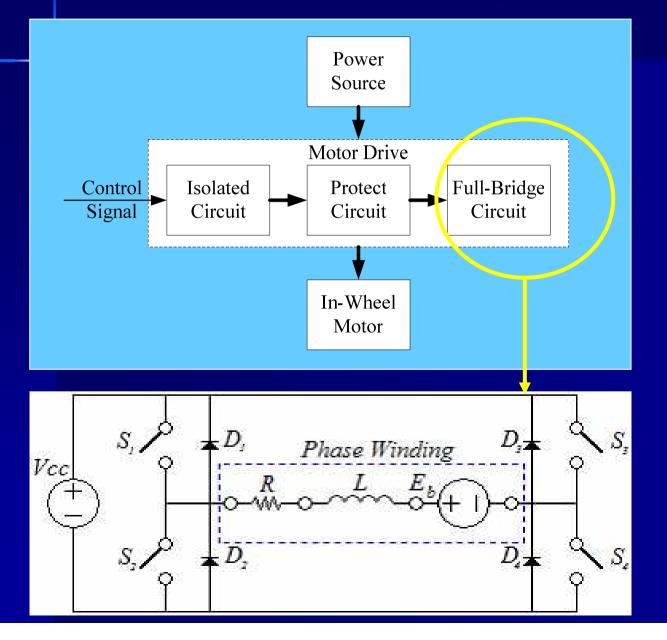


#### 16 teeth stator

#### 12 magnet rotor -



#### Motor drive and power converter



<image>

#### Efficiency: 95%



**FPGA** 

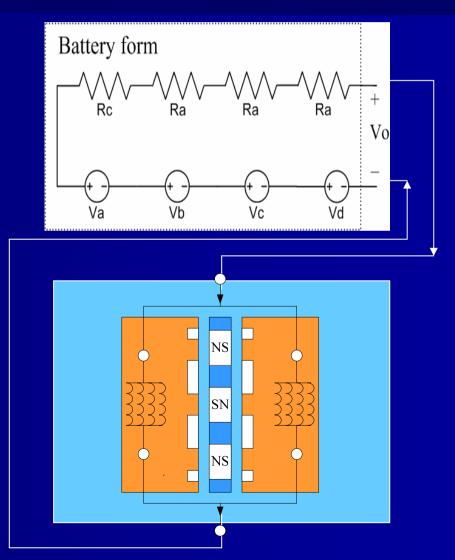
#### **Energy management system:** power source, electronic gearshift, & regenerative braking



# Scenario of Electronic Gearshift

high-speed and lowtorque operation:

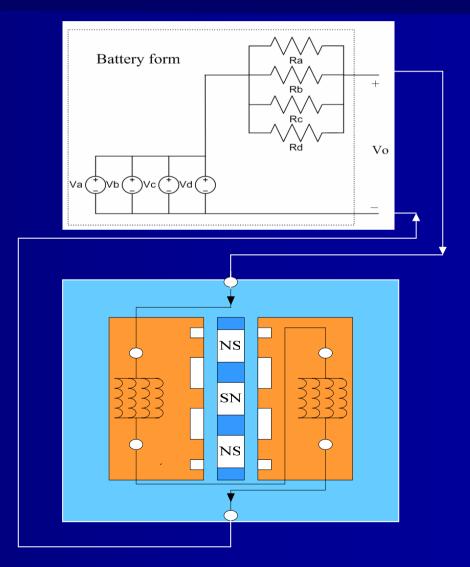
- Cruising mode
- batteries are connected in series
- stator windings are connected in parallel



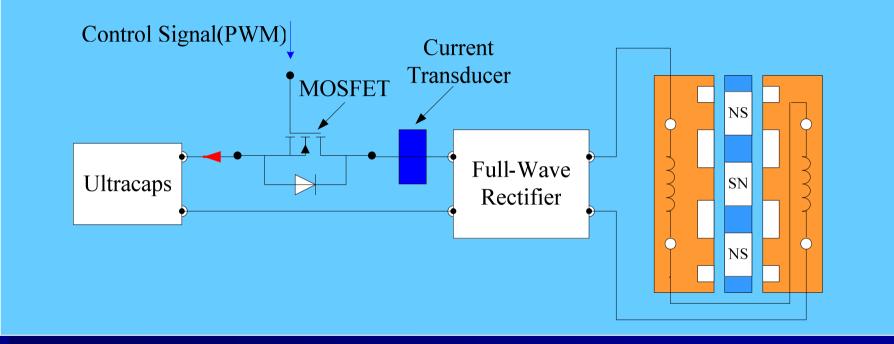
# Scenario of Electronic Gearshift

#### low-speed and hightorque operation:

- Start-up and acceleration modes
- Batteries are connected in parallel
- Stator windings are connected in series



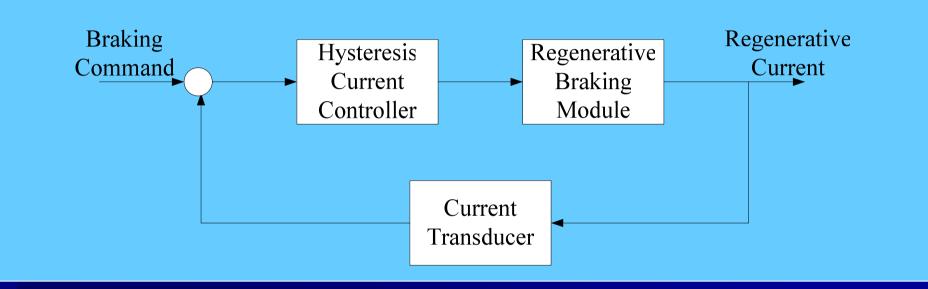
## **Usage of ultracapacitor**

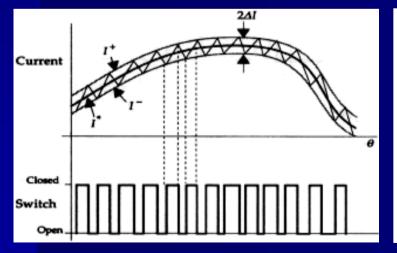


to start up with impulsive current for acceleration

to absorb regenerative braking power with high charging efficiency

#### Idea of regenerative braking current control

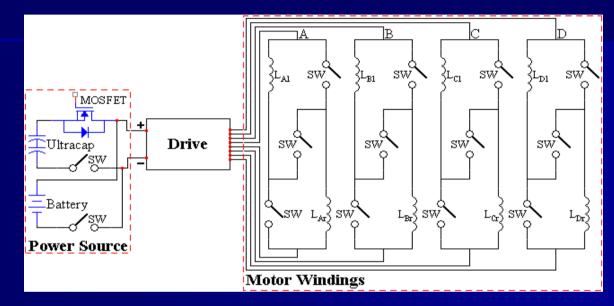




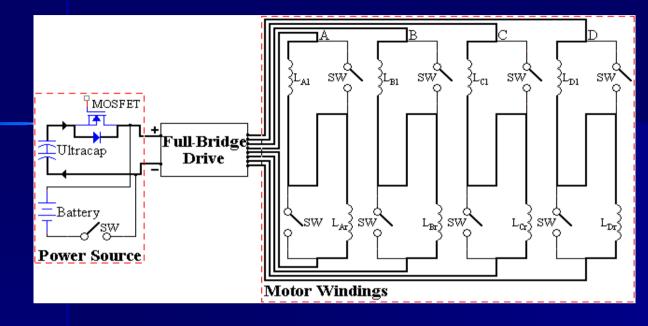
Overvoltage by serial stator winding
Comfortable deceleration

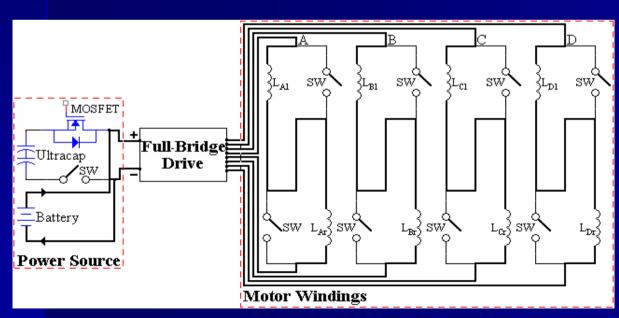
Braking command → PWM signal → switch MOSFETs → moderate current →ultracapacitor

## **Electronic Gearshift**



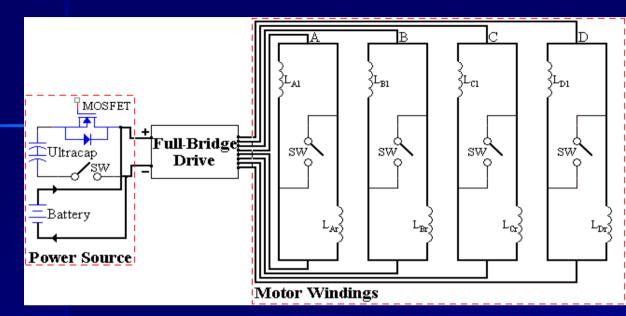
| State   | Gear                   | Battery | Ultracap. | Winding  |
|---------|------------------------|---------|-----------|----------|
| Driving | 1                      | N/A     | 27V       | Series   |
|         | 2                      | 48V     | N/A       | Series   |
|         | 3                      | 48V     | N/A       | Parallel |
| Braking | Continuous<br>Variable | N/A     | 27V       | Series   |



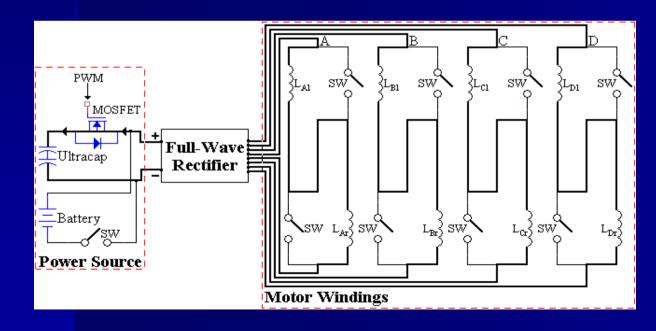


Gear 1 Ultracap Serial winding Start-up and acceleration

Gear 2
Battery
Serial winding
Cruising



## Gear 3 Battery Parallel windings Extend vehicle speed

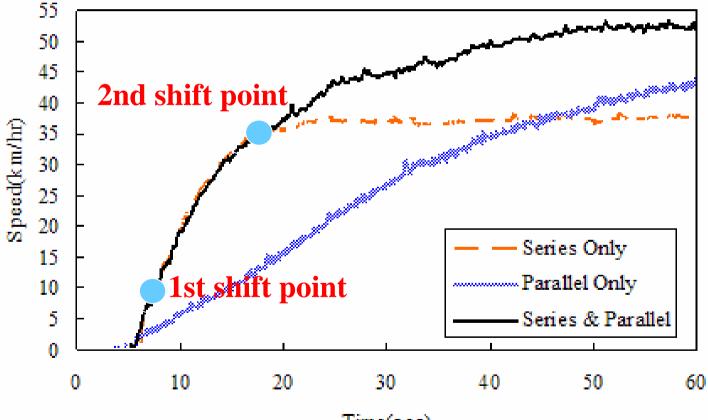


Gear 4 Regenerative Braking Ultracap Serial windings Restore elec. power



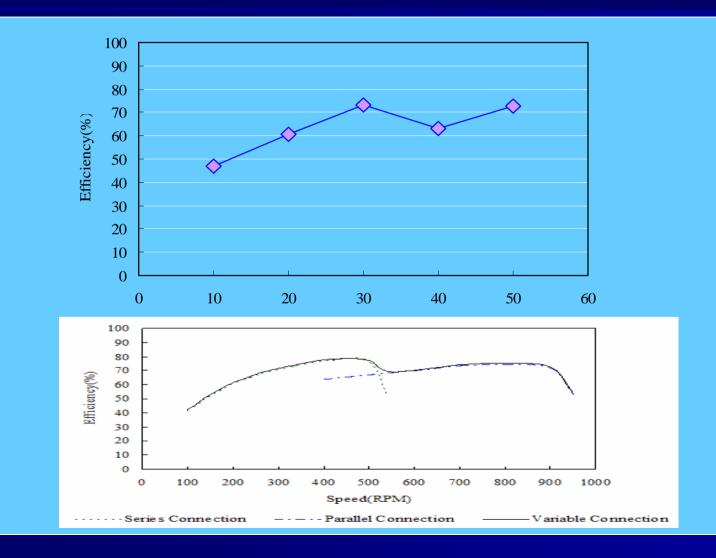
#### The second author 胡聰賢 on the road

#### **Acceleration test**

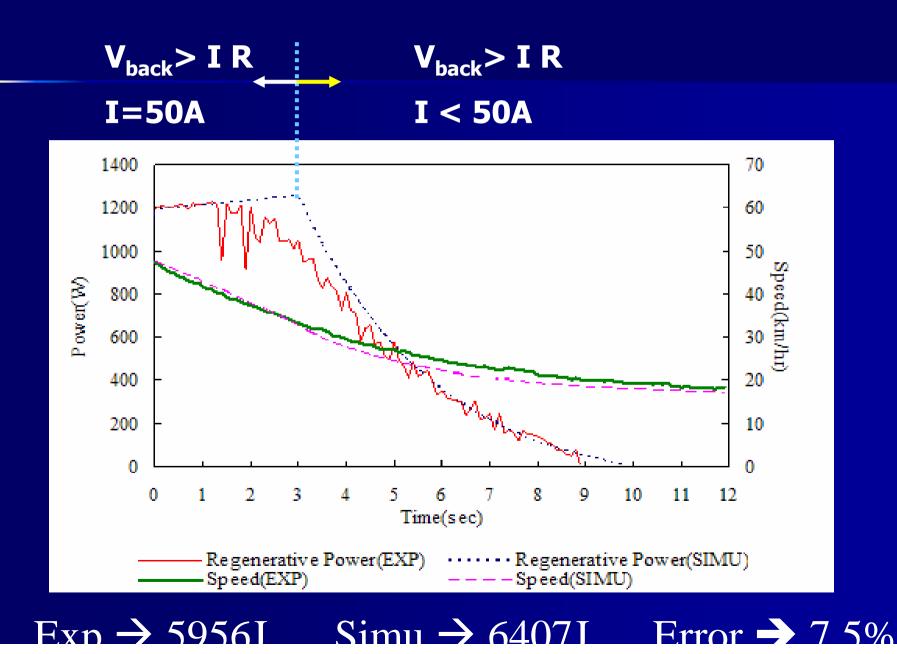


Time(sec)

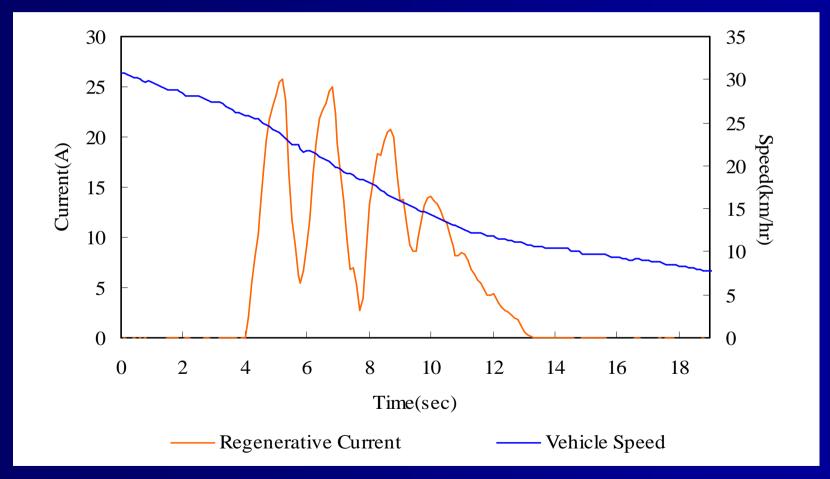
# **Constant Speed Efficiency Test** (battery to wheel efficiency)



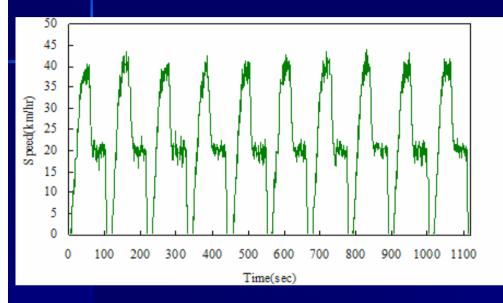
#### **Regenerative Braking Test**

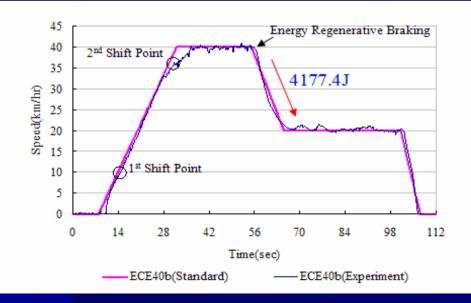


## **Inconstant regenerative current and vehicle speed**



## ECE47 driving range test



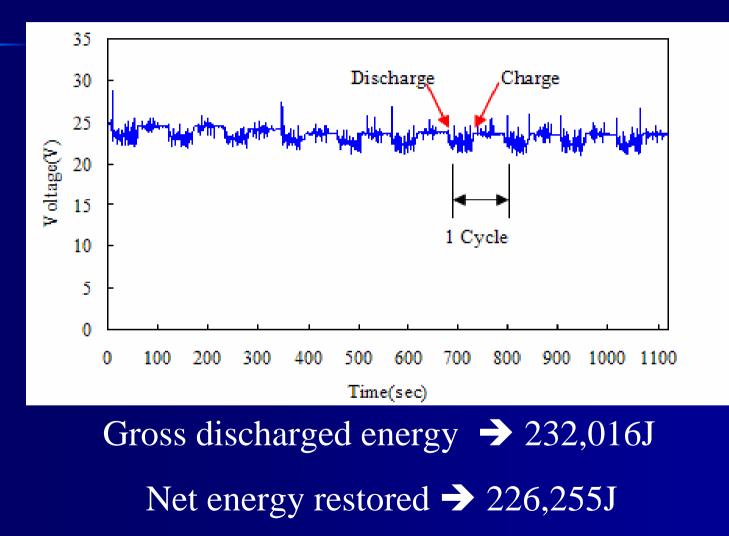


| Total Kinetic Energy    | 8796.3J          |
|-------------------------|------------------|
| Rolling Resistance loss | 1552 <b>.</b> 7J |
| Aerodynamics loss       | 1686.8J          |
| Regenerative Energy     | 4445.3J          |
| Exp. 4177.4J Simu. 4    | 1445.3J          |

Error  $\rightarrow 6.4\%$ 

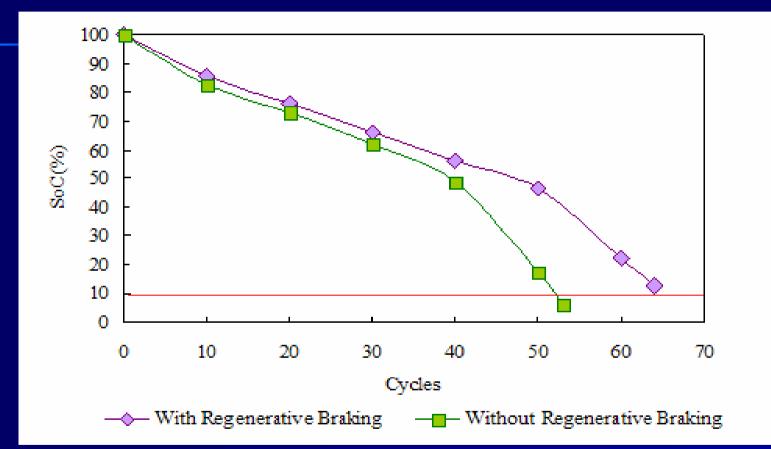
Regenerative energy rate: 75.2% =(restored energy/kinetic energy)

#### Ultracap usage efficiency



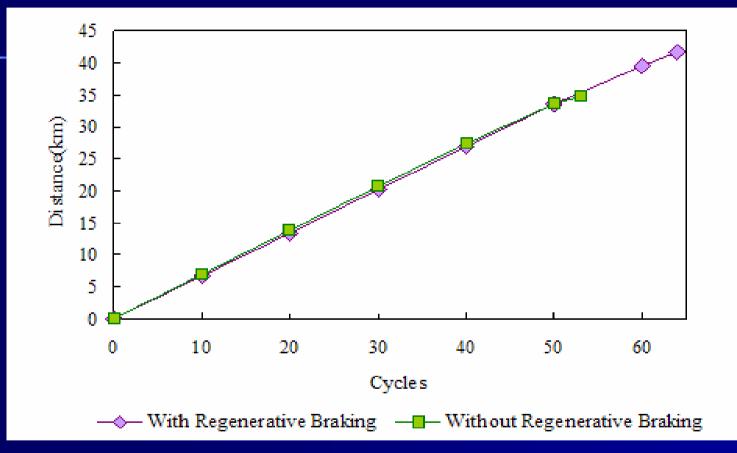
Usage rate → 97.5%

#### **Battery usage rate**



Without Regenerative Braking System → 53 ECE47 cycles With Regenerative Braking System → 64 ECE47 cycles

#### **Driving range test**



Without Regenerative Braking System → 34.7 km With Regenerative Braking System → 41.7 km Net increased range 7 km (20%)

# **Road Test**



#### Lab fellow 廖碩鯤 on the test

## Conclusion

A new energy management system features

- Directly-driven wheel motor
- Electronic gearshift
- Regenerative braking with ultracapacitor

Results:

- Battery efficiency: 45% (controlled by supplier)
- Motor-to-wheel efficiency: over 70% (at 30Km/hr)
- Driving range increase: 20%
- Lifetime of battery: prolonged

# Thank you for your attention!